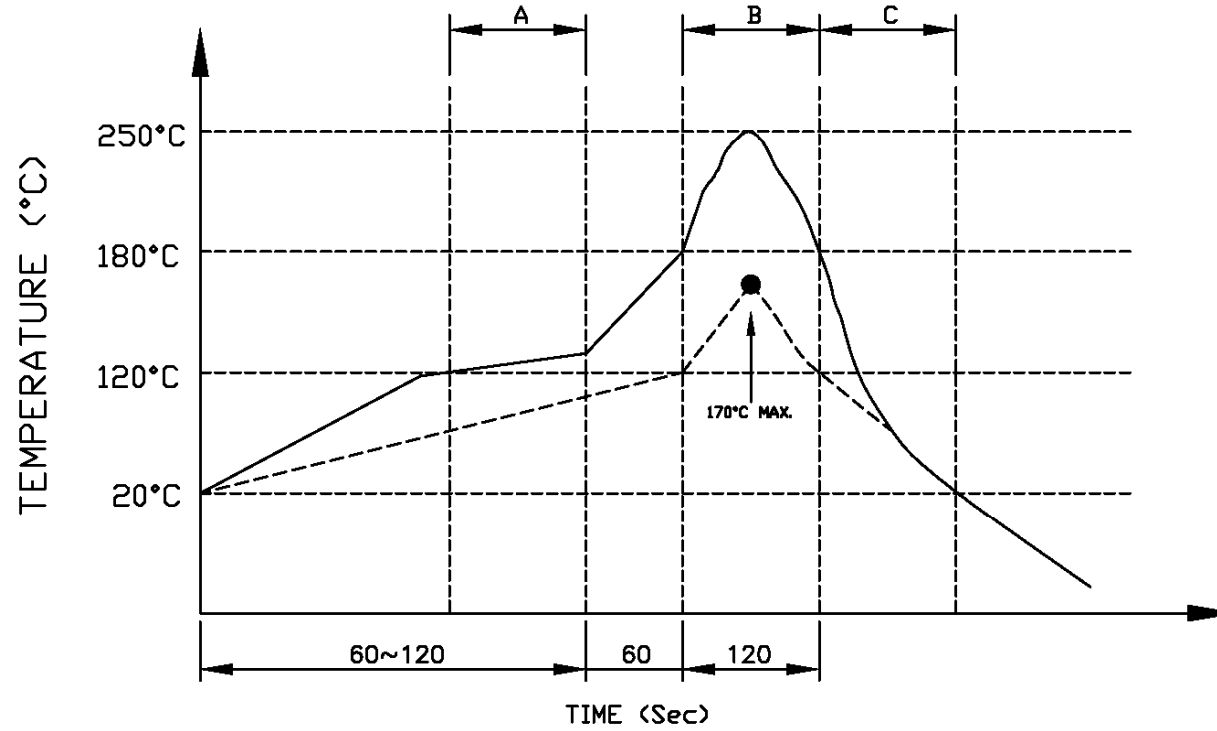


PROFILE OF WAVE SOLDER



——— PIN TEMPERATURE
 - - - - COMPONENT TEMPERATURE

A. Preheating B. Soldering C. Gradual Cooling

SUGGESTED WAVE SOLDER CURVE

- (1) TIP temperature : $250 \pm 10^{\circ}\text{C}$
- (2) TIP temperature time : 5sec max
- * The melting point of Tin: 183°C

RoHS Compliant

X MULTIPLE		THE INFORMATION AGE
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