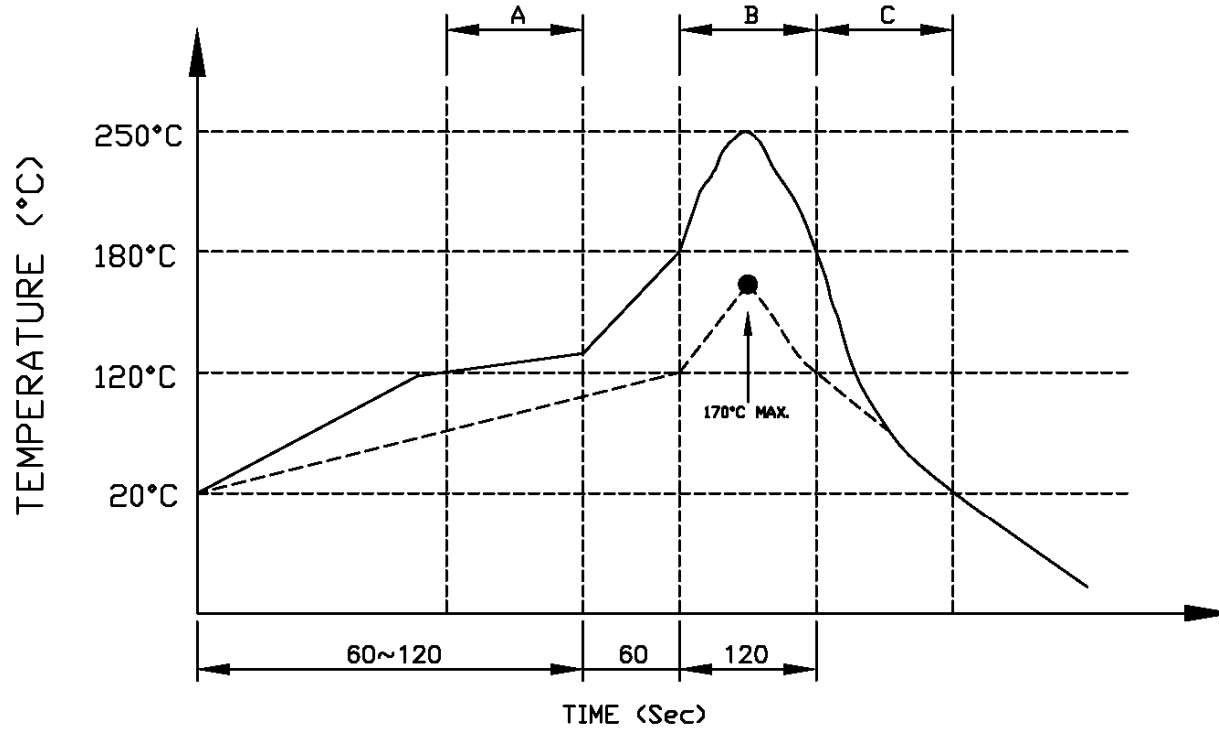


# PROFILE OF WAVE SOLDER



——— PIN TEMPERATURE  
 - - - - COMPONENT TEMPERATURE

A. Preheating B. Soldering C. Gradual Cooling

### SUGGESTED WAVE SOLDER CURVE

- (1) TIP temperature :  $250 \pm 10^\circ\text{C}$
- (2) TIP temperature time : 5sec max
- \* The melting point of Tin:  $183^\circ\text{C}$

## RoHS Compliant

<b>X MULTIPLE</b>		THE INFORMATION AGE
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