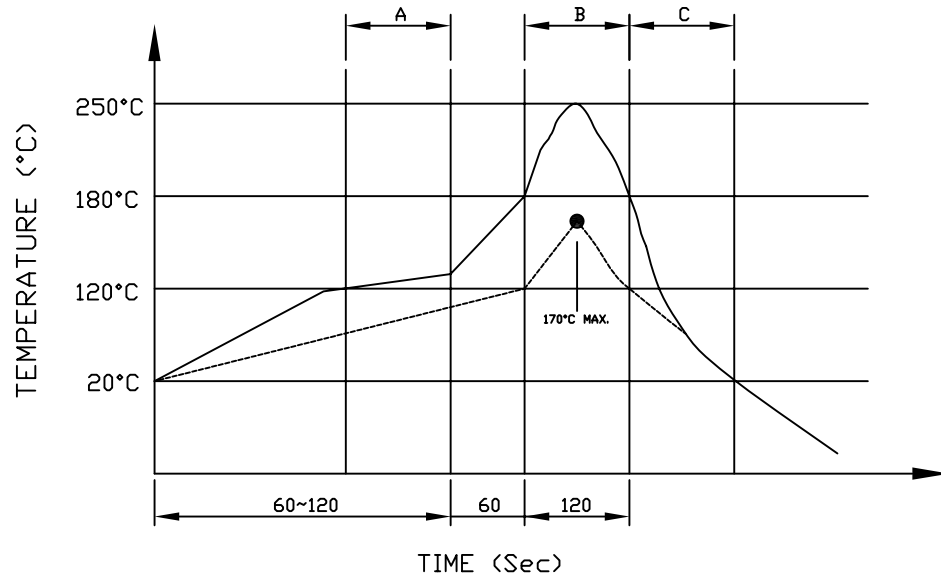


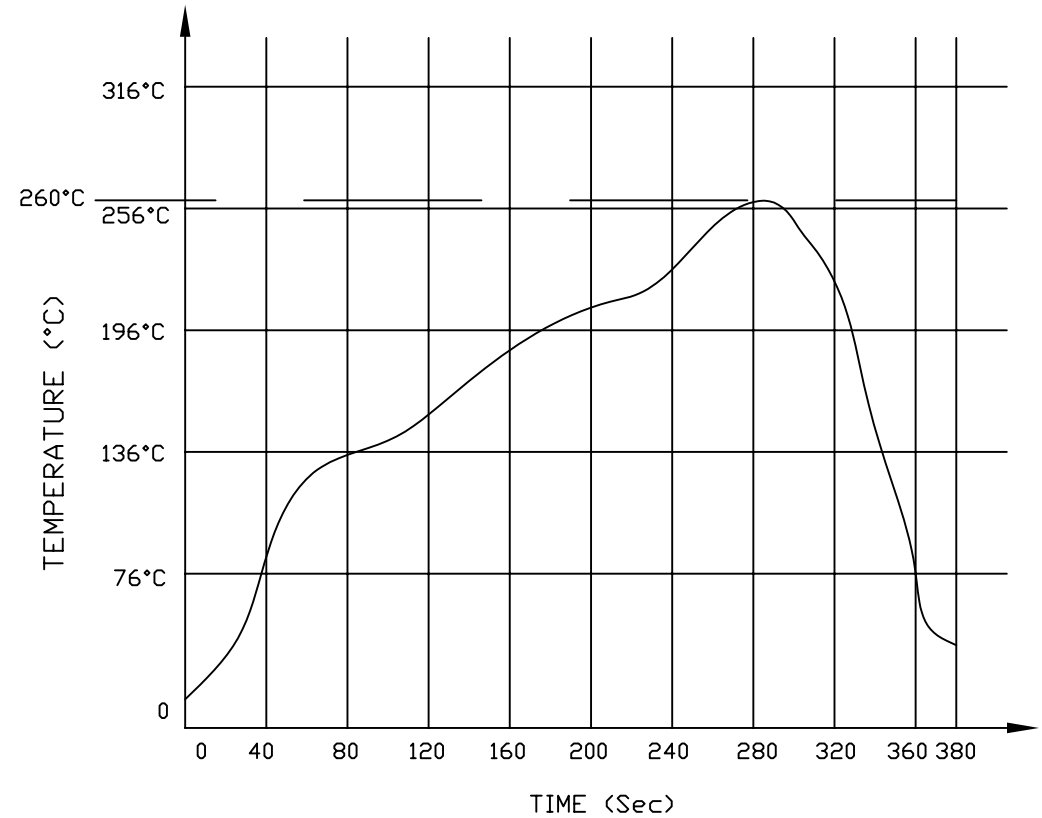
XRJD TYPE PROFILE OF WAVE SOLDER



— PIN TEMPERATURE
 - - - COMPONENT TEMPERATURE
 A. Preheating B. Soldering C. Gradual Cooling

SUGGESTED WAVE SOLDER CURVE
 (1) TIP temperature : $250 \pm 10^\circ\text{C}$
 (2) TIP temperature time : 5sec max
 * The melting point of Tin: 183°C

XRJD TYPE PROFILE OF IR REFLOW



TIME (Sec)